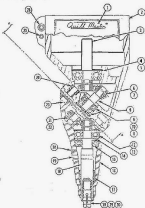
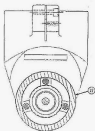


# Bridgeport

## DRILL MASTER ASSEMBLY "J" AND "JF" HEADS Ref. Desg. 1245-0000



| Item | Code No.       | Description     |
|------|----------------|-----------------|
| 1    | 1-445-0000     | Knife Plate     |
| 2    | 1-245-1791     | Drill mounting  |
| 3    | 1-245-1793     | Drive Shaft     |
| 4    | 1-201-0820     | Snap Ring       |
| 5    | 1-445-1711     | Bearing         |
| 6    | 1-245-1796     | Clutch (2)      |
| 7    | 1-445-1725     | Roll Pin (2)    |
| 8    | 1-445-1704     | Idle Shaft      |
| 9    | 1-445-1712     | Bearing (2)     |
| 10   | 1-115-10204120 | Snap Ring       |
| 11   | 1-115-10204120 | Snap Ring       |
| 12   | 1-400-0121     | Snap Ring       |
| 13   | 1-445-1714     | Bearing         |
| 14   | 1-445-1728     | Spring Washer   |
| 15   | 1-445-1710     | Bearing         |
| 16   | 1-245-1792     | Spindle Housing |
| 17   | 1-445-1712     | Bearing         |
| 18   | 1-245-1729     | Spindle         |
| 19   | 1-245-0084     | Cover           |
| 20   | 1-101-1058     | Clutch Spring   |
| 21   | 1-445-1720     | Roll Pin (2)    |
| 22   | 1-245-1787     | Gear (2)        |
| 23   | 1-201-0814     | S-P-C-R (2)     |
| 24   | 1-245-1799     | T Nut (2)       |
| 25   | 1-200-4935     | Set Screw       |
| 26   | 1-245-0086     | Washer          |



| Item | Code No.   | Description           |
|------|------------|-----------------------|
| 27   | 1-201-1283 | S-P-C-R               |
| 28   | 1-245-0085 | Spoke                 |
| 29   | 1-245-0050 | Collar, .125          |
| 30   | 1-200-5606 | Collar, .188          |
| 31   | 1-200-5608 | End Mill Holder, .125 |
| 32   | 1-245-1710 | Washer                |